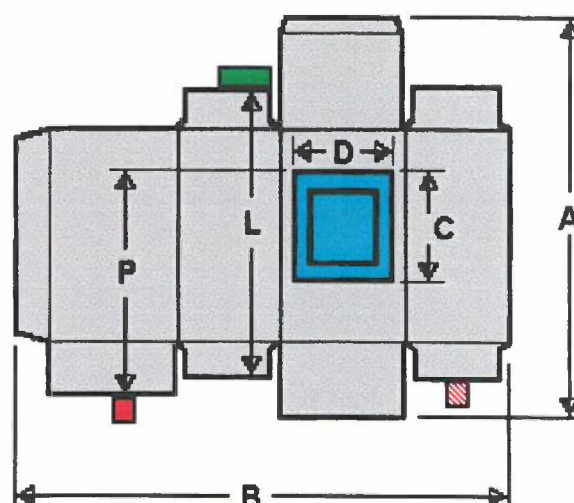


Technical data

-  Carton blank
-  Film
-  Feed gate
-  Left Chain lug

Running
direction

Blank

Single stream operation

Length A	100 mm - 1020 mm
Width B	80 mm - 1100 mm
Length of window C	40 mm - 500 mm
Width of window D	40 mm - 840 mm
Width of gluing area	+/- 420 mm from machine center line

Carton weight

Carton	250 g/cm ² - 800 g/cm ²	(when using Vacuum belt feeder)
	180 g/cm ² - 600 g/cm ²	(when using Rotary disc feeder)
Corrugated feeder	up to 4,5 mm thickness	(with Vacuum belt)
Film thickness	0,2 mm - 0,35 mm	

Technical data are limiting values and depend on material quality and blank shapes. Extreme values within one blank are not possible. Subject to changes.